

1. HOW TO CUT CORD

If the O-Ring diameter is known, multiply this figure by 3.1416 to obtain the cut length. If the diameter is not known, place the cord in the O-Ring groove or around the shaft at the seal location and mark off the cord. Add 1/2" and cut. To make the final cut, place cord into cutting and splicing tool and cut.

2. HOW TO APPLY ADHESIVE

Remove the cap and flick the end of the tube with your finger to remove the liquid from the tip. Make a small hole in the tip with a pin. Apply the adhesive to only one of the surfaces to be bonded. See that the tip actually contacts the surface. Only a fraction of a drop is required. CAUTION: TOO MUCH ADHESIVE WILL RESULT IN A POOR BOND.

3. JOINING THE ENDS

For proper aligning, quickly place the treated surface in the correct "U" groove on the open side of the jig. Insert the untreated end into the "U" groove and slide it forward to meet the treated surface. Make firm contact and hold in position for one half minute with slight finger pressure. CAUTION: BE CERTAIN NOT TO TWIST CORD MATERIAL BEFORE BONDING